

# Shutdown Success Story

## Nanopositioning Stages

Steven Kearney  
Mechanical Engineer  
X-ray Science Division



U.S. DEPARTMENT OF  
**ENERGY**

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# NANOPOSITIONING STAGES

## TEAM

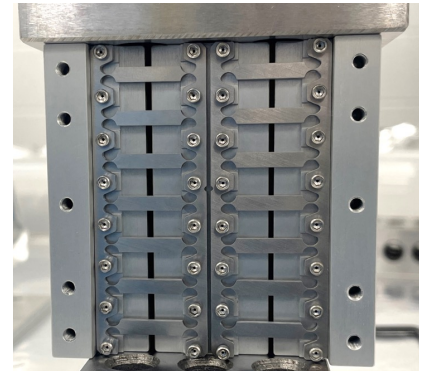
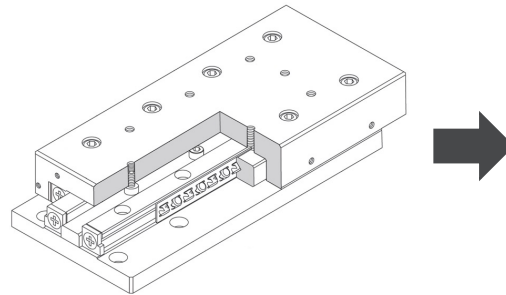
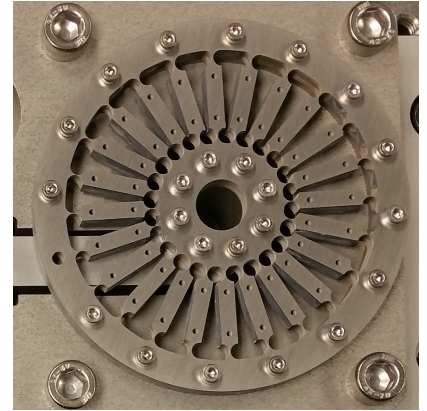
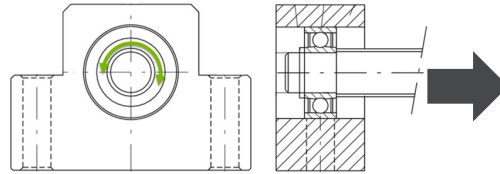
- Members from many XSD groups including: Nanopositioning support lab, Optics, Beamline Instrumentation, Design and Drafting, and beamline staff

## SCOPE

- Design and build nanopositioning stages for nano-focusing optics and sample positioning

## DESIGN PRINCIPLE

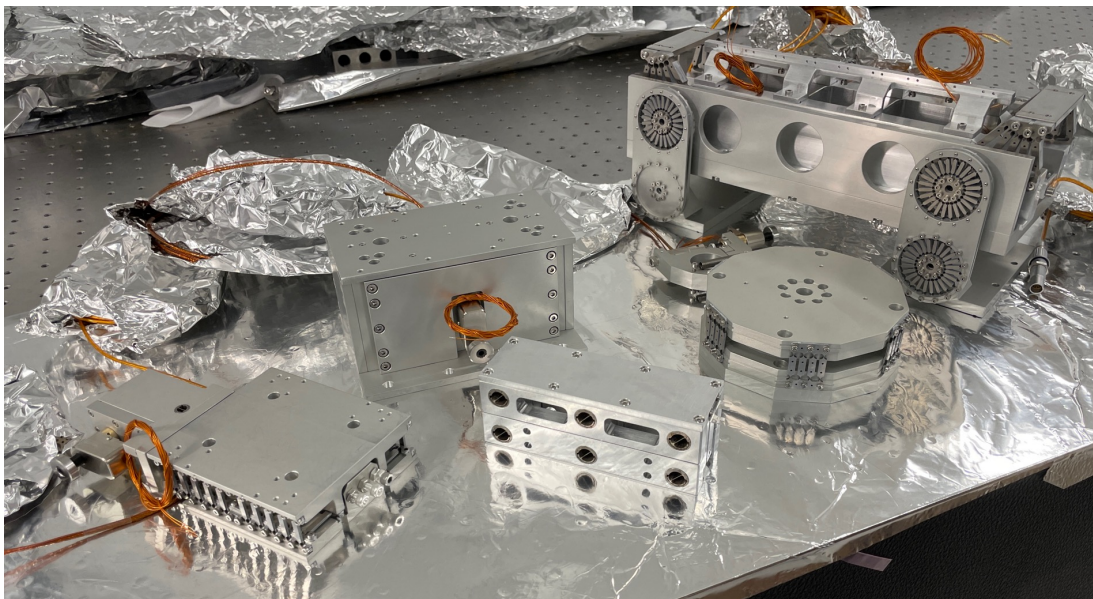
- Use flexure bearings for their repeatability and stability



# NANOPOSITIONING STAGES

## SCALE

- 12 vertical stages
- 15 horizontal stages
- 4 rotation stages
- 7 passive tilt guides
- 6 mirror benders
- 2 long travel tip/tilt vertical stages
- 5 system assemblies (XPCS, CSSI, ISN, POLAR 1, POLAR 2)
- **All vacuum compatible**
- **All in-house design**



Left to right, horizontal stage, vertical stage, long travel guide, rotation stage, passive tilt guide with mirror bender nested inside



# NANOPOSITIONING STAGES

## ASSEMBLY TESTING

- Team of engineers and scientists assembling stages in mini assembly line

## SUCCESSSES

- Manufactured all stage components
- ~50% of components assembled, remainder continuing
- XPCS system test installed in vacuum tank
- Combined motion achieved

